

PLANT LIST PPH Moulders Limited.										
October 2008		Press Tonnage	Platen Height - Width		Between Tie Bars Width Height		Shot Volume cm3	Mould Height Min-Max		Ejection Stroke
1	Negri Bossi	1000	1580	1670	1120	1000	3530	500	1200	400
2	Negri Bossi	800	1580	1670	1140	1020	3530	400	1100	400
3	Sandretto	485	1120	1120	740	740	1760	250	850	305
4	Negri Bossi	370	1020	1100	710	630	1150	250	750	275
5	Sandretto	300	860	860	571	570	658	210	730	220
6	Sandretto	220	860	860	585	585	575	210	630	230
7	Sandretto	200	770	770	510	510	491	210	630	190
8	Sandretto	200	770	770	510	510	491	210	630	190
9	Sandretto	200	770	770	510	510	491	210	630	190
10	Sandretto	200	770	770	510	510	491	210	630	190
11	Negri Bossi	160	740	780	450	510	330	170	550	200
12	Sandretto	150	690	690	460	460	353	155	560	160
13	Sandretto	150	690	690	460	460	353	155	560	160
14	Sandretto	150	690	690	460	460	353	155	560	160
15	Sandretto	110	610	610	415	415	257	100	460	130
16	Sandretto	110	610	610	415	415	257	100	460	130
17	Negri Bossi	100	655	600	400	400	240	100	450	150
18	Sandretto	85	560	560	370	370	257	100	460	130
19	Negri Bossi	70	495	530	315	360	120	120	400	100
20	Sandretto	65	535	535	370	370	115	120	350	150
21	Sandretto	65	535	535	370	370	124	90	420	120
22	Negri Bossi	62	505	490	315	315	115	130	310	70

All Dimensions are in millimetres

All Presses have Hydraulic Ejection and Core Pulling.